

### Basic Process Activities -SOVIS Ltd

Basic Process		Parameters of Tool Shop Equipment						Maximum Work piece dimensions					
		Table Dimesions			Travels			X mm	Y mm	Z mm	D ext. mm	D int. mm	Weight kg.
		X mm	Y mm	Z mm	X mm	Y mm	Z mm						
Lates	Universal						800			200		200	
Miling Machines	Universal	1600	630		1250	600	600					2000	
	CNC	1800	850		1600	1000	600					1000	
	VMC	900	500		800	500	500					350	
Coordinate-Boring		1100	840		1000	700	1000/300			300		1000	
Grinding	Coordinate	900	770		700	500	630/140			140	220	350	
	Threading	600	400					500		200		100	
	Flat Surface	1500	900		1500	980	600	1450	850			600	
	Circular							350		200			
EDM	Profile												
	Wire	920	810		300	200	250			200		100	
	Die-sincing	600	400		410	280	520					500	
	Die-sincing	560	400		320	220	320	C-axis				500	